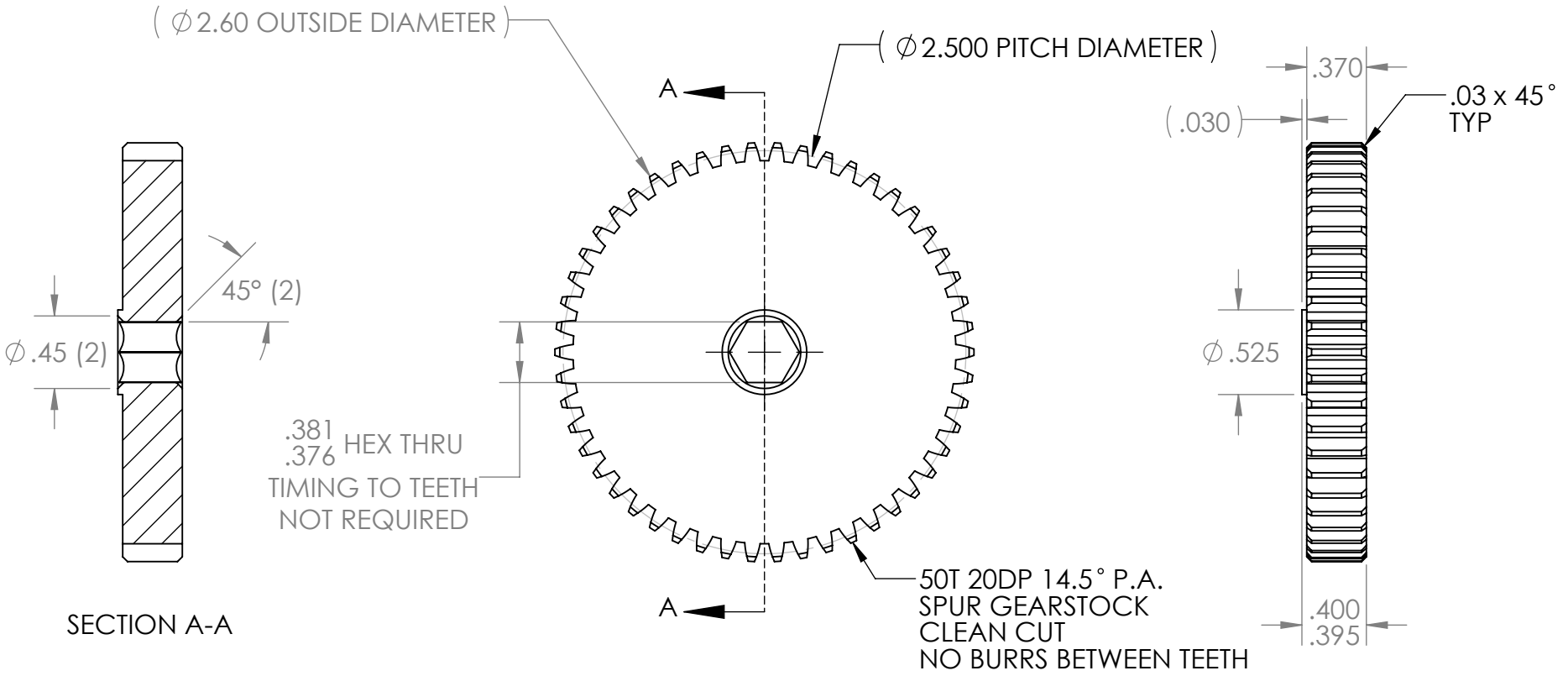
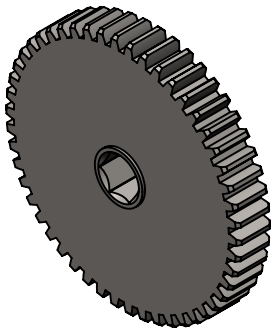
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	8/15/2012	A. BAKER
2	UPDATED TO AMDS-1	6/18/2018	A. MILLS
3	REDRAWN, UPDATED HEX BOSS DIA. AND CHAMFER	7/9/2021	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:	COMMENTS:
DIMENSIONS ARE IN INCHES	DUAL DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES:	BREAK ALL SHARP EDGES.
FRACTIONAL ±1/16	
ANGULAR: MACH ±1°	
ANGULAR: BEND ±5°	
ONE PLACE DECIMAL ±0.1	
TWO PLACE DECIMAL ±0.01	
THREE PLACE DECIMAL ±0.005	
FOUR PLACE DECIMAL ±0.0005	
MATERIAL 4140 STEEL	
FINISH DEBURRED ZINC PLATED	
DO NOT SCALE DRAWING	

	NAME	DATE
CHECKED	NM	7/9/21
ENG APPR.		
MFG APPR.		
Q.A.		

AndyMark

TITLE:

50T 20DP 14.5PA 375IN HEX BORE GEAR

SIZE	DWG. NO.	REV
A	am-0149	3
SCALE: 1:1	SHEET 1 OF 1	

5 4 3 2 1